



PLUNGER TRAVEL 0.50
 PLUNGER FORCE 6.7 - 33.7 LBS

DATE	NAME	OPERATION	HOURS
TOTAL	PROJECT _____		

QUANTITY:
1 PCS

KRYGIER DESIGN INC.
 635 WHEAT LANE
 WOOD DALE, IL 60191
 PHONE (630) 766-1001

MACHINING TOLERANCES
 UNLESS OTHERWISE SPECIFIED

FRACTIONAL ± 1/32
 X.X ± 0.050
 X.XX ± 0.015
 X.XXX ± 0.005
 X.XXXX ± 0.001

ANGULAR ± 1/2°

BREAK ALL SHARP CORNERS

125/ ✓ MINIMUM ON ALL MACHINED SURFACES

SURFACE TOLERANCES
 UNLESS OTHERWISE SPECIFIED

⊙ 0.003
 — 0.003
 ▱ 0.003
 // 0.003
 ⊥ 0.003
 ⊕ 0.003

MILL STOCK PUSHER ASSEMBLY

DRAWN	KK	9/27/2018	SCALE
CKD. BY			1:1
MAT.			SHEET 2 OF 2
ASSY. DWG.	19-246-000	PART NO.	00
DWG. NO.	19-246-000-A		REV.

THIS DRAWING, RELATED DETAIL DRAWINGS, AND TECHNICAL INFORMATION SUPPLIED WITH THEM ARE THE PROPERTY OF KRYGIER DESIGN, INC. ALL EQUIPMENT DESIGN AND APPLICATION DATA SHOWN HEREIN IS CONSIDERED CONFIDENTIAL. NO USE OR DISCLOSURE THEREOF MAY BE MADE WITHOUT WRITTEN PERMISSION OF KRYGIER DESIGN, INC.