



PLUNGER TRAVEL 0.625
 PLUNGER FORCE 13.5 - 81 LBS

DATE	NAME	OPERATION	HOURS
TOTAL	PROJECT _____		

KRYGIER DESIGN INC.
 635 WHEAT LANE
 WOOD DALE, IL 60191
 PHONE (630) 766-1001

MACHINING TOLERANCES
 UNLESS OTHERWISE SPECIFIED

FRACTIONAL ± 1/32
 X.X ± 0.050
 X.XX ± 0.015
 X.XXX ± 0.005
 X.XXXX ± 0.001
 ANGULAR ± 1/2°

BREAK ALL SHARP CORNERS

125/ ✓ MINIMUM ON ALL MACHINED SURFACES

SURFACE TOLERANCES
 UNLESS OTHERWISE SPECIFIED

⊙ 0.003

— 0.003

▨ 0.003

// 0.003

⊥ 0.003

⊕ 0.003

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LATHE STOCK PUSHER ASSEMBLY

DRAWN	KK	9/27/2018	SCALE
CKD. BY			1:1
MAT.		SHEET 2 OF 2	
ASSY. DWG.	18-176-000	PART NO.	00
DWG. NO.	18-176-000-A		REV.

QUANTITY:
1 PCS